



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4462-1

Job Sheet 174292



Part No: D4462-1

Job Qty: 2 ea

Part Name: Baffle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/13/18

Job Tracking No:

Due Date: 4/10/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV E SHEETS 1,2 IPP REV:A 11.11.22 NEW ISSUE DD VERF:EC IPP REV:B 13.10.28 DWG REV PD1 DD VERF:JLM IPP REV:C 14.06.13 AS PER DWG REV:C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	4/10/18	4/10/18	0.00	0.00	Start Up Waterjet		SC 18/03/17
100	Waterjet	2 pcs	4/10/18	4/10/18	0.00	0.59	Waterjet1		SC 18/03/17
110	QC	2 pcs	4/10/18	4/10/18	0.00	0.00	QC2 Waterjet-3		SC 18/03/17
120	QC	2 pcs	4/10/18	4/10/18	0.00	0.00	QC8-4		DAS
130	Brake NC	2 pcs	4/10/18	4/10/18	0.18	0.58	Brake NC 2		30 DAS
140	QC	2 pcs	4/10/18	4/10/18	0.00	0.00	QC6		30 DAS
150	HandFinish	2 pcs	4/10/18	4/10/18	0.00	0.31	HandFinish1		SA 18-07-18
160	QC	2 pcs	4/10/18	4/10/18	0.00	0.00	QC7-3		CPL
170	Packaging	2 pcs	4/10/18	4/10/18	0.00	0.00	Packaging3-2		CPL
180	QC21-SA	2 Ea	4/10/18	4/10/18	0.00	0.00	QC21		DAS 31 30-B8

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	4.4000 sf (2.2 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	4	216	0

Part Specifications

Specifications could not be found.

Plex 3/13/18 1:50 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S055699



Part: D4462-1

Job No: 174292

Serial No/Batch: S055699

Revision:

Inspector:

Date: 03/27/18

DART AEROSPACE LTD		Work Order: 174292
Description: Baffle		Part Number: D4462-1
Inspection Dwg: D4462	Rev: E	Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.128	+0.005/-0.001	Ø0.131	1		VDC-01	
Ø0.768	+0.010/-0.001	Ø0.770	1			
Ø3.50	+0.012/-0.001	Ø3.503	1			
0.660	+/-0.010	0.664	1			
0.38	+/-0.030	0.387	1			
0.750	+/-0.010	0.755	1			
1.74	+/-0.030	1.74	1			
5.77	+/-0.030	5.775	1			
6.50	+/-0.030	6.50	1			
12.44	+/-0.030	12.44	1			
14.16	+/-0.030	14.16	1			
3.75	+/-0.030	3.752	1			
4.12	+/-0.030	4.13	1			
4.28	+/-0.030	4.286	1			
4.65	+/-0.030	4.65	1			
11.21	+/-0.030	11.21	1			
18.29	+/-0.030	18.30	1			
19.81	+/-0.030	19.816	1			
22.38	+/-0.030	22.38	1			
23.55	+/-0.030	23.555	1			
5.05	+/-0.030	5.06	1			
9.31	+/-0.030	9.30	1			
12.54	+/-0.030	12.54	1			

Measured by: SC	Checked by: [Signature]	QC Inspector:
Date: 18/03/27	Date: APR 03 2018	Date:

Engineering Approval: (If necessary)	Date:
--	--------------

Rev	Date	Change	Revised by	Approved
A	12.02.01	New Issue	KJ	
B	12.05.15	Dimensions updated per Dwg Rev B	KJ	
C	13.05.08	Dwg Rev updated	KJ	
D	15.01.14	Dimensions updated per Dwg Rev C	KJ	
E	15.01.20	Dimensions updated per Dwg Rev E	KJ	[Signature]